FACTORY OF THE YEAR

SV Veranstaltungen KEARNEY

#factory2be

Produktion der Zukunft - „Die resiliente Fabrik“

sicher, vernetzt, flexibel

#factory2be

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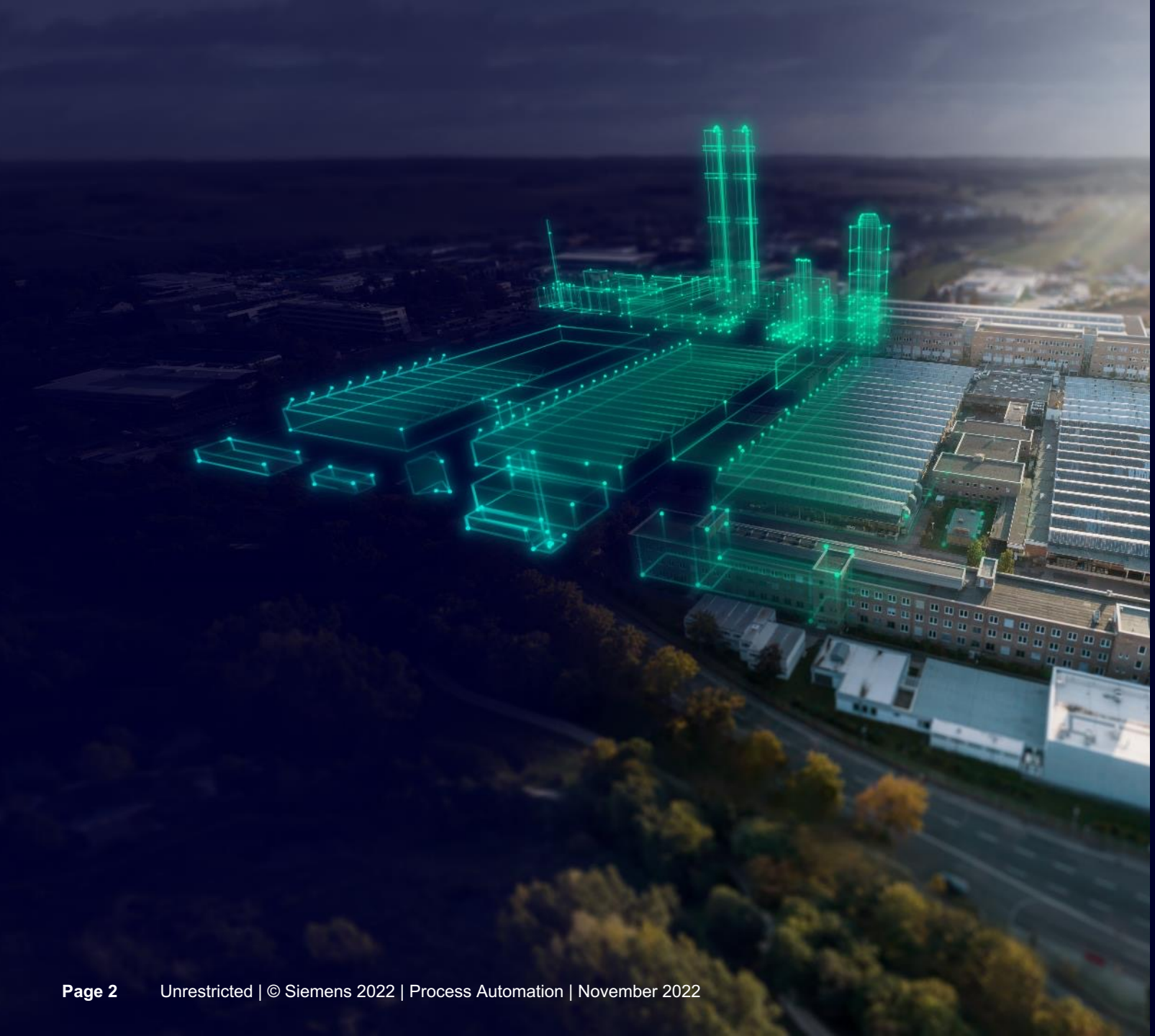

Digital Industries

Industry faces a major challenge: Because our planet's resources are finite, we must produce more with less. Siemens' Digital Enterprise helps meet this challenge by merging the real and the digital worlds in a continuous flow of data. A key part of that is the comprehensive Digital Twin. It collects data on products throughout their entire lifecycle, from the initial concept to their production and deployment. Our cutting-edge technologies make it possible for industry to understand this data and to use finite resources much more efficiently. That is how we are making industry more sustainable.

76,200
employees[1]

19.9%
profit margin[2]

€19.5 billion
in revenue[2]

1 As of September 30, 2022 | **2** For fiscal 2022

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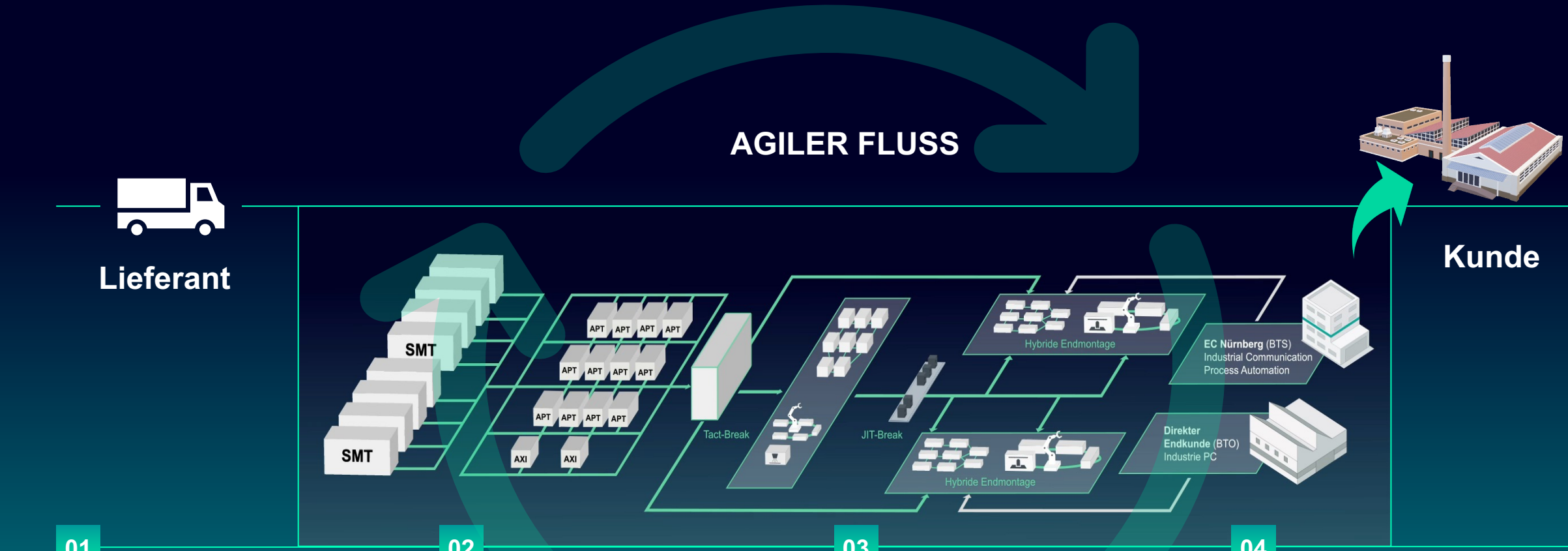
Wir schaffen unsere resiliente Wertekette mit der Matrixproduktion im Fluss

FACTORY OF THE YEAR
Veranstaltungen KEARNEY



01 Definierte Entkopplungspunkte

02 Agile Regelkreise

03 Matrixproduktion im Fluss als hybrides Produktionssystem

04 Agile Pullsteuerung

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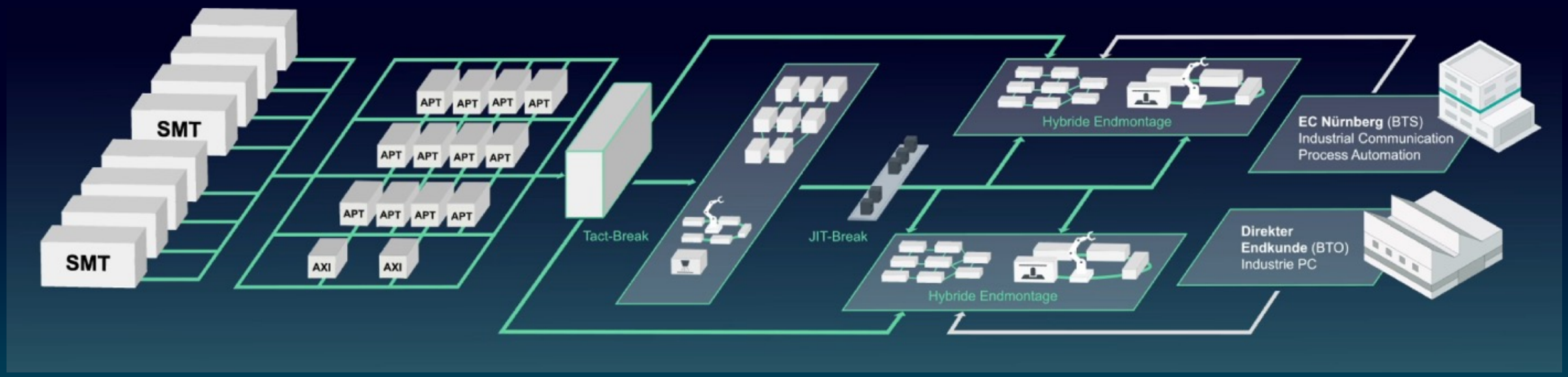
Matrixproduktion im Fluss
Gesamtvisionsbild



SMT/APT MATRIX

- Innovatives und hoch flexibles Technologiezentrum
- Kürzester DLZ bei optimalem Betriebspunkt

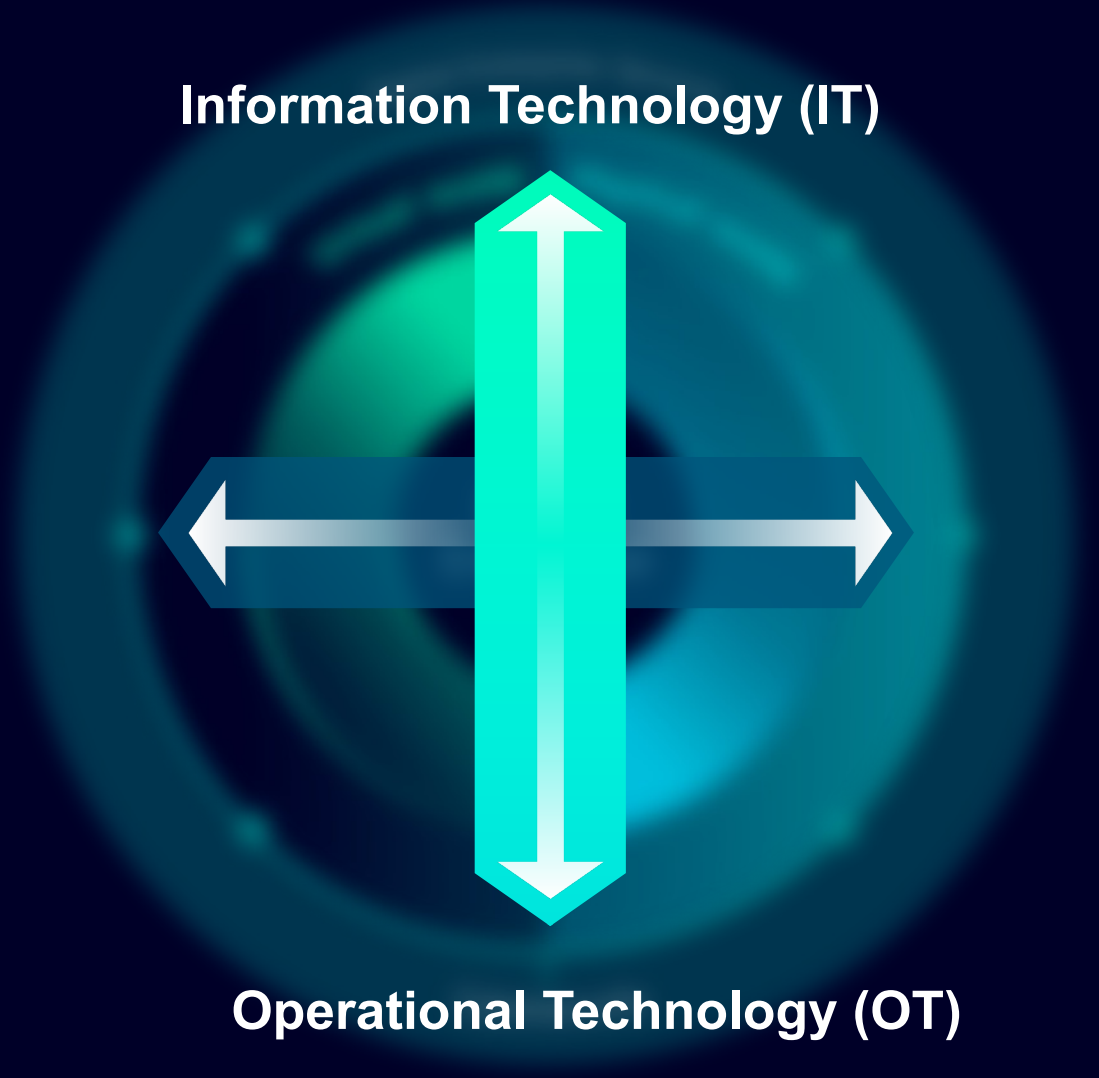
JUST IN CONSTANT TIME

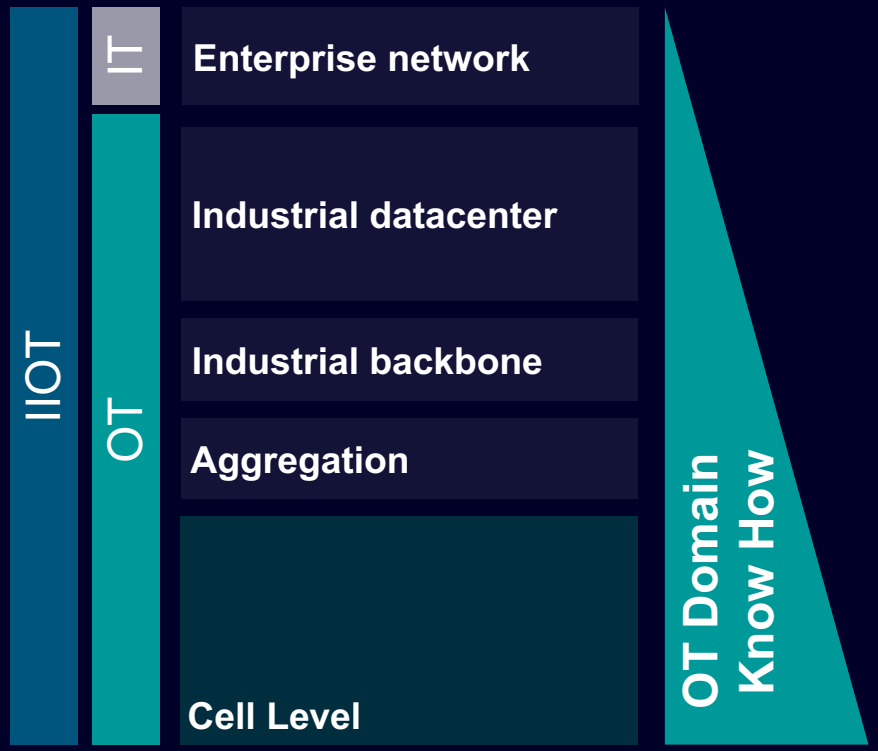
- Taktentkopplung mit definiertem Puffer
- „Agiler Fluss“ als Steuerungslogik unser Matrixproduktion im Fluss

HYBRIDE FERTIGUNGS-STRATEGIE MONTAGE

- Flussorientierte Montagemodule für BTS
- Matrixmontage als Weiterentwicklung der hoch flexiblen Einzelarbeitsplätze für BTO

Bringing together OT and IT





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Coexistence of public and private 5G networks

Industrial Wireless 5G networks need a private frequency band!

- Self-management guarantees flexibility in production
- Qualified IT-experts with OT-knowledge on-site
- QoS supporting industrial needs e.q. realtime and deterministic
- Data stays on-premises

Private 5G networks combined with private spectrum ensure optimal data privacy

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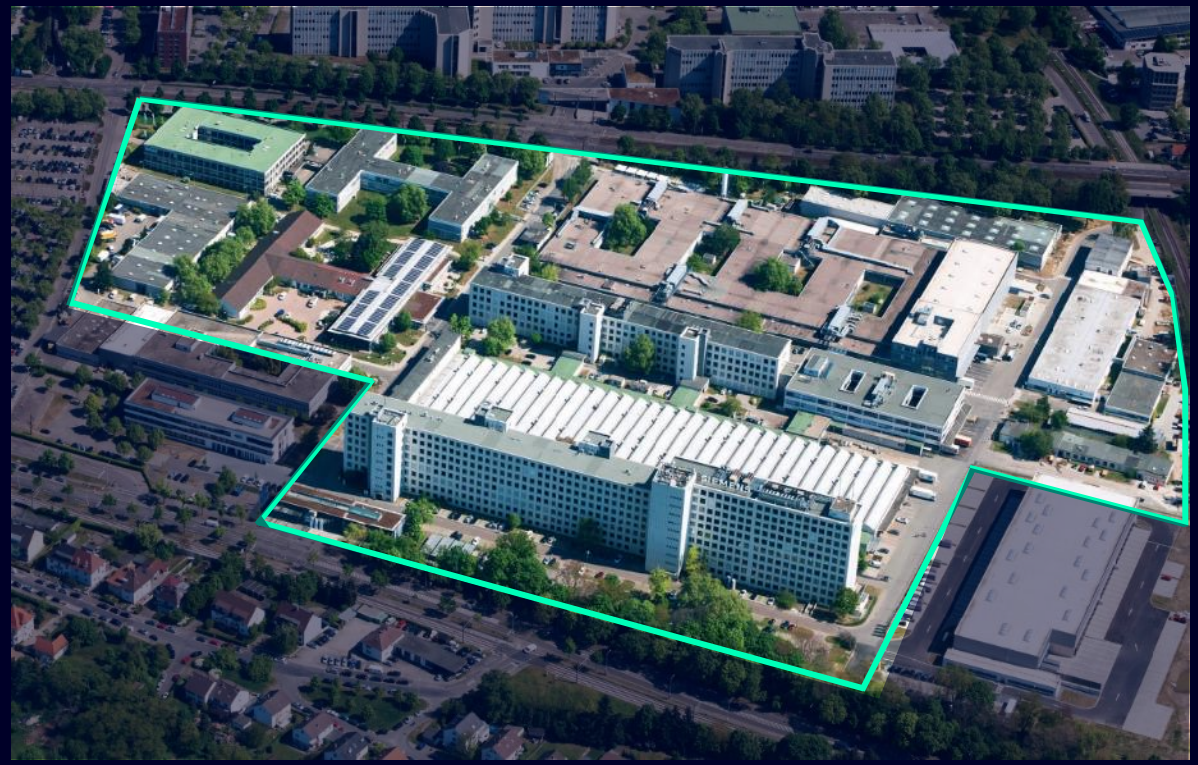
5G spectrum fees for local use in Germany
Example: Siemens Factory Karlsruhe (South)

Formula to calculate the fee:

$$1000 + B \cdot t \cdot 5\,(6a1 + a2)$$

The fee comprises the following elements:

- A base amount of **1,000 €**
- Planned bandwidth **(B)**: 100 MHz
- Planned term **(t)**: 10 years
- Surface area covered in square kilometers
  - (**a1**): 0.141 km^2
  - (**a2**): 0 km^2



1,000 € + 100 Mhz · 10 Year · 5 € (6 · 0.141 km^2 + 0) = 5,230 €

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